

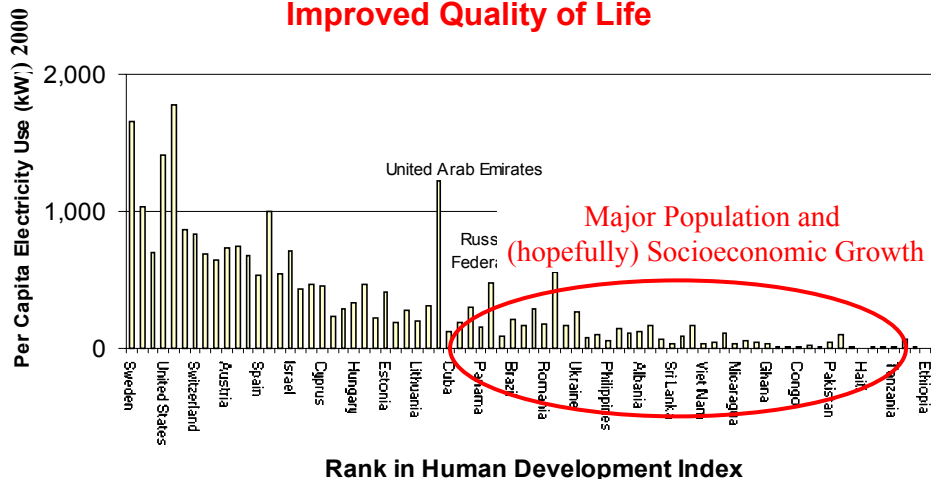
## Catalysis in the Atom and Energy Economy

May 25<sup>th</sup>, 2004 2:00-3:40pm

**Catalysis will continue to play a major and critical role in producing the chemicals and fuels essential for the U.S. prosperity far into the future.**

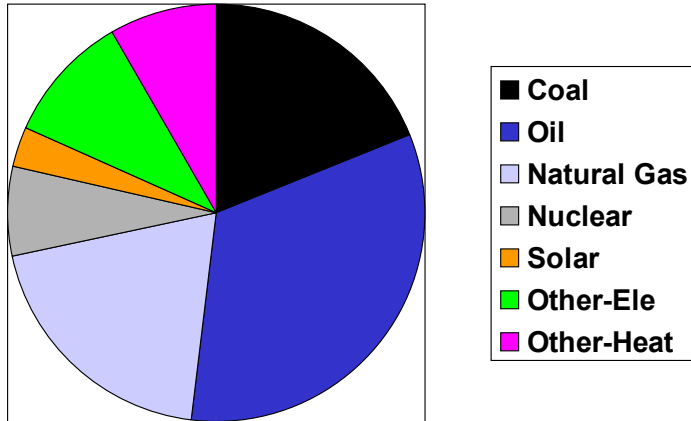
- What key advances are needed to tackle the challenges in our atom-economy and energy-economy?
- Is the DOE overlooking support in areas of catalysis with the potential for significant impact?
  - New chemistry and catalysts to efficiently convert the old sources (fossil, renewable, solar)?
  - New energy carriers (H<sub>2</sub> and beyond, electrocatalysis)?
  - Catalytic processing under extreme environments: very high temperature, very low temperature, plasmas, electric fields?

### The Availability of Low Cost Energy is an Essential Component of International Development and Improved Quality of Life

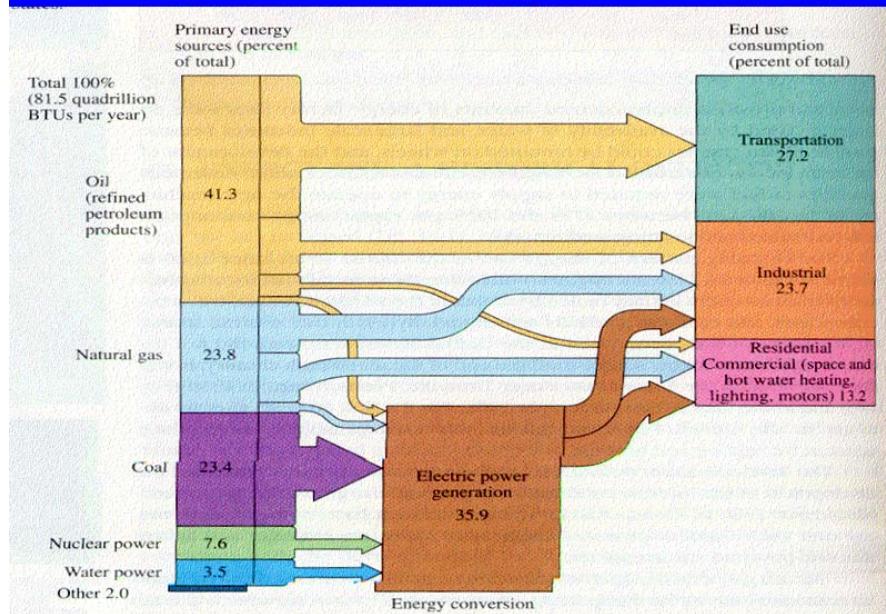


From UN Human Development Report 2003 commissioned by the United Nations Development Programme (UNDP).  
[http://www.undp.org/hdr2003/indicator/indic\\_176\\_1\\_1.html](http://www.undp.org/hdr2003/indicator/indic_176_1_1.html)

# US Energy Consumption 2003: 99 quadrillion Btu



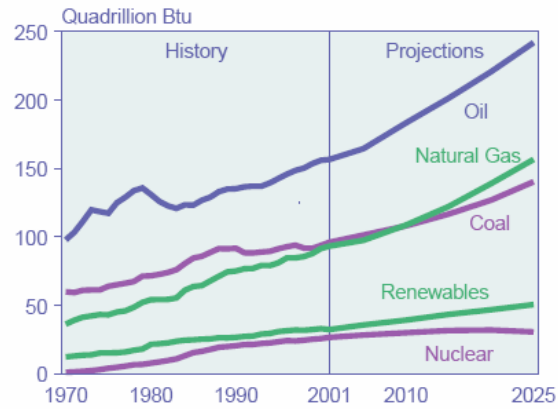
## Energy sources vs. energy utilization (USA)



[http://teaching.ust.hk/~chem342/lecture\\_notes/2](http://teaching.ust.hk/~chem342/lecture_notes/2)

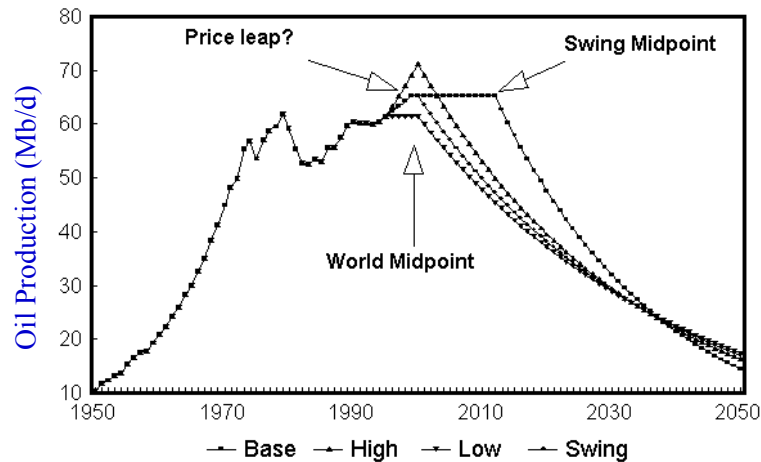
## WORLD USE: EIA Predictions

**Figure 14. World Primary Energy Consumption by Energy Source, 1970-2025**



Sources: **History:** Energy Information Administration (EIA), *International Energy Annual 2001*, DOE/EIA-0219(2001) (Washington, DC, February 2003), web site [www.eia.doe.gov/iea/](http://www.eia.doe.gov/iea/). **Projections:** EIA, *System for the Analysis of Global Energy Markets* (2004).

## The Global Hubbert Peak: It's not if, it's when.

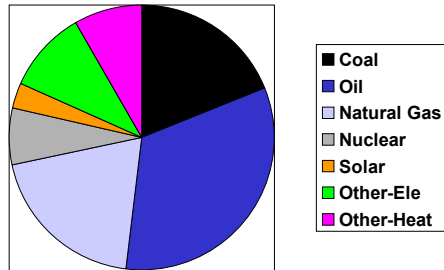


This graph (often referred to as the "Hubbert Curve,") is based on an Ultimate Recovery of conventional oil of 1750 Gb ([Giga = Billion barrels](#)), and depicts alternative scenarios of production. The Swing Case assumes a price leap when the share of world production from a few Middle East countries reaches 30%. This is expected to curb demand, leading to a plateau of output until the Swing countries reach the midpoint of their depletion, when resource constraints force down output at the then depletion rate. [from [The Twenty First Century, The World's Endowment of Conventional Oil and its Depletion](#), by Dr. Colin Campbell, 1996]

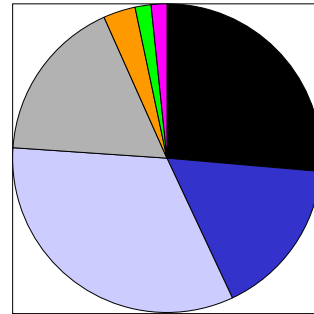
<http://www.hubbertpeak.com/images/cam18.gif>

## US Energy Consumption

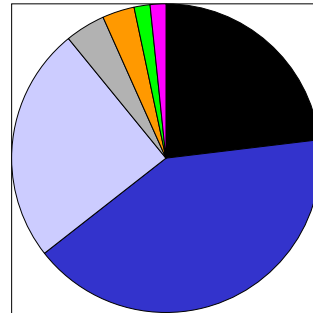
2003: 99 quadrillion Btu



EWM  
Projection

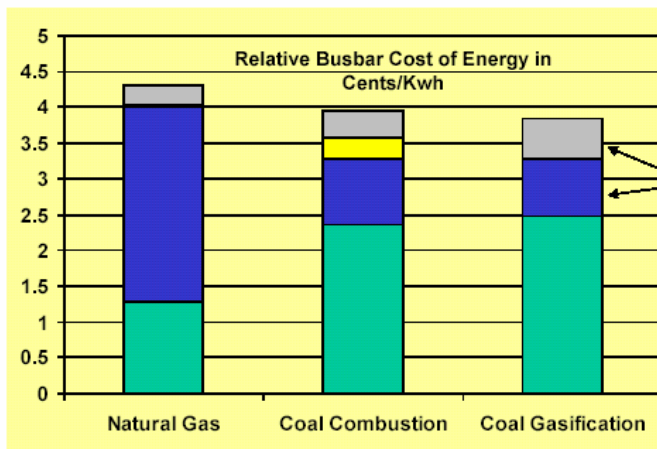


2025: 137 quadrillion Btu



EIA  
Projection

Economics will determine the energy source: Catalysis can effect the economics



Lowest  
Total  
Variable  
Costs

### Assumptions:

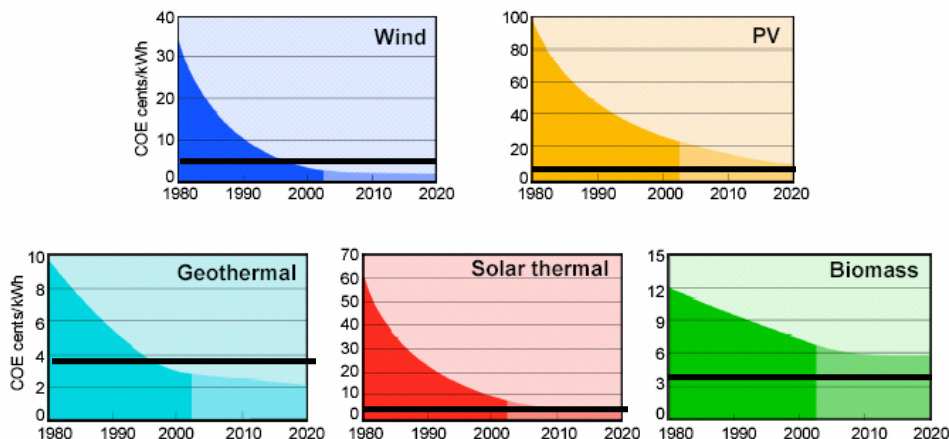
Nat. Gas - 65% capacity factor w/ fuel costs of \$4/MM Btu and capital costs of \$500/kW;  
Coal Combustion - SCPC plant at 85% capacity factor w/ fuel costs of \$1.25/MM Btu and capital costs of \$1,200/kW;  
Coal Gas - IGCC plant at 85% capacity factor w/ fuel costs of \$1.25/MM Btu and capital costs of \$1,250/kW.  
Data extrapolated from DOE Report "Market-Based Advanced Coal Power Systems", May 1999.

**EASTMAN**



## The Cost of Renewable Energy

Levelized cents/kWh in constant \$2000

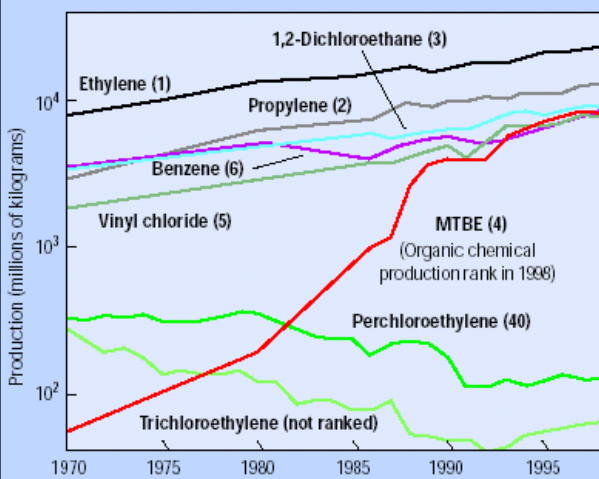


Source: NREL Energy Analysis Office  
These graphs are reflections of historical cost trends NOT precise annual historical data.  
Updated: October 2002

## Future Sources of Chemical Feedstocks

### Organic chemical production in the United States, 1970–1998

Production of MTBE has grown dramatically since 1970, and it now ranks fourth overall among organic chemicals.



#### Major Feedstock(s)

Exxon-Mobil (Oil,NG ->NG)  
Shell (Oil,NG -> NG)  
Dupont (Oil,NG->Biomass,NG)  
Dow(NG,Oil ->NG, Biomass)  
Sasol (Coal ->NG, Coal)  
BP (Oil,NG -> NG)

# “Mature” Technologies

The single most energy consuming step in the petrochemical industry is the thermal cracking of hydrocarbon feedstocks. “At \$41/barrel we’ll crack \$4.5 MBTU gas all day long”

Table 6. 1994 Estimated U.S. final energy consumption (HHV) for selected key chemicals. (including feedstocks)

Product	Estimated Final Energy SEC (GJ/tonne)	1994 Production (million tonnes)	Estimated Total Energy Use in 1994 (PJ)	Percent Share of SIC 28 Energy Use (%)
Ethylene and co-products	67.5	26.2	1768	29.3%
Methanol	38.4	4.9	188	3.1%
Polyethylene	9.3	5.7	53	0.9%
Polypropylene	10.5	4.4	45	0.7%
Polyvinyl Chloride	11.6	5.4	62	1.0%
Polystyrene	9.3	2.6	24	0.4%
Nitrogen	1.8	28.6	49	0.8%
Oxygen	1.8	22.7	44	0.7%
Ammonia	39.8	16.2	645	10.5%
Urea	2.8	7.6	21	0.3%
Chlorine	19.2	11.1	213	3.5%
<b>Total</b>			<b>3112</b>	<b>51.5%</b>

<sup>1</sup>Co-products include propylene, benzene, and butadiene. SEC reflects energy per ton of all high value products from steam cracking.

<sup>2</sup>The SEC, or Specific Energy Consumption estimates are preliminary. Sources for SEC are as follows: ethylene and co-products (see Chapter 3), methanol and urea (Lipinsky and Ingham, 1994), polyethylene, polypropylene, polyvinyl chloride (Lipinsky and Wesson, 1995), Nitrogen and Oxygen (OTA, 1993), ammonia (see Chapter 4), chlorine (see Chapter 5). Production estimates are from CMA (1996).

**ALSO:** Separation energy costs (ethane/ethylene) are considerable

**AND:** Large quantities of carbon dioxide are produced

## Atom and Energy Economy

May 25<sup>th</sup>, 2004 2:00-3:40pm

### Starting Points for Discussion

- 1) Catalysis will continue to play a major and critical role in producing the chemicals and fuels essential for the U.S. prosperity far into the future.
  - How can we educate enough qualified people? Are there sufficient resources for “human resources”?
- 2) Hydrocarbons from fossil and biomass sources will continue to dominate the fuels and chemicals landscape far into the future.
  - Improved C-C, C-H utilization
  - Biomass to chemicals (not fuels ?)
  - CO<sub>2</sub> reduction chemistry
- 3) Electricity and heat from nuclear, wind, solar, and other non-combustion sources will become increasingly available.
  - Electrocatalysis
  - CO<sub>2</sub> reduction electrochemistry, electrosynthesis
  - Opportunities for catalytic processing in extreme environments: very high temperature, very low temperature, plasmas, electric fields?
- 4) There will always be a variety of different feedstocks and fuels. Economic considerations will determine which new energy systems and processes are adopted on large scales.
  - Carbon economy? / Hydrocarbon economy? => Hydrocarbon economy
  - Electron Economy.

# Atom and Energy Economy

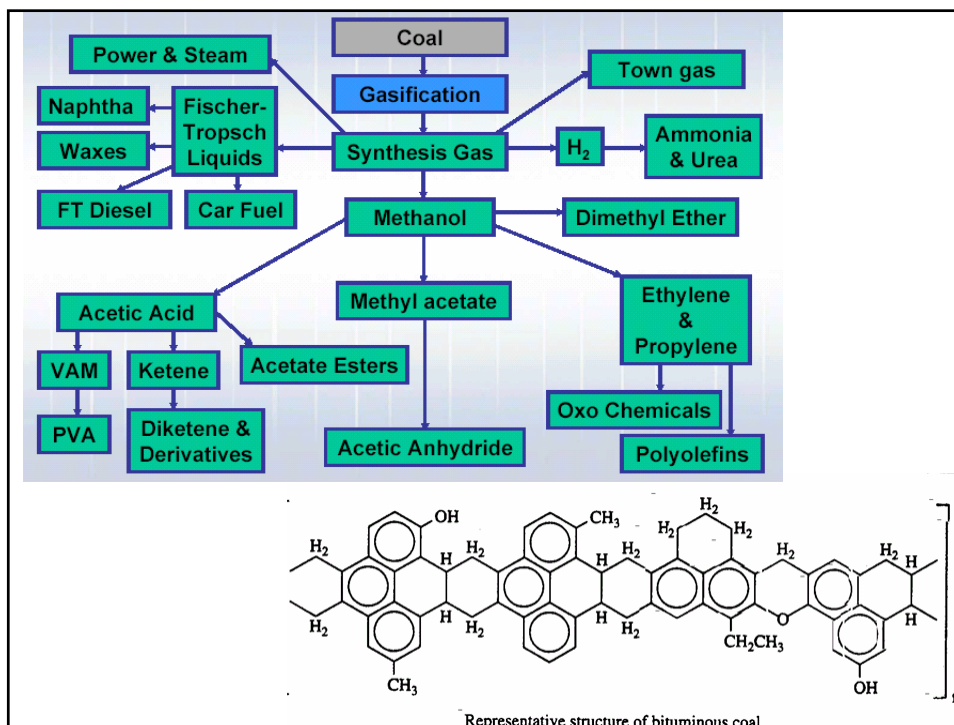
May 25<sup>th</sup>, 2004 2:00-3:40pm

1) Catalysis will continue to play a major and critical role in producing the chemicals and fuels essential for the U.S. prosperity far into the future.

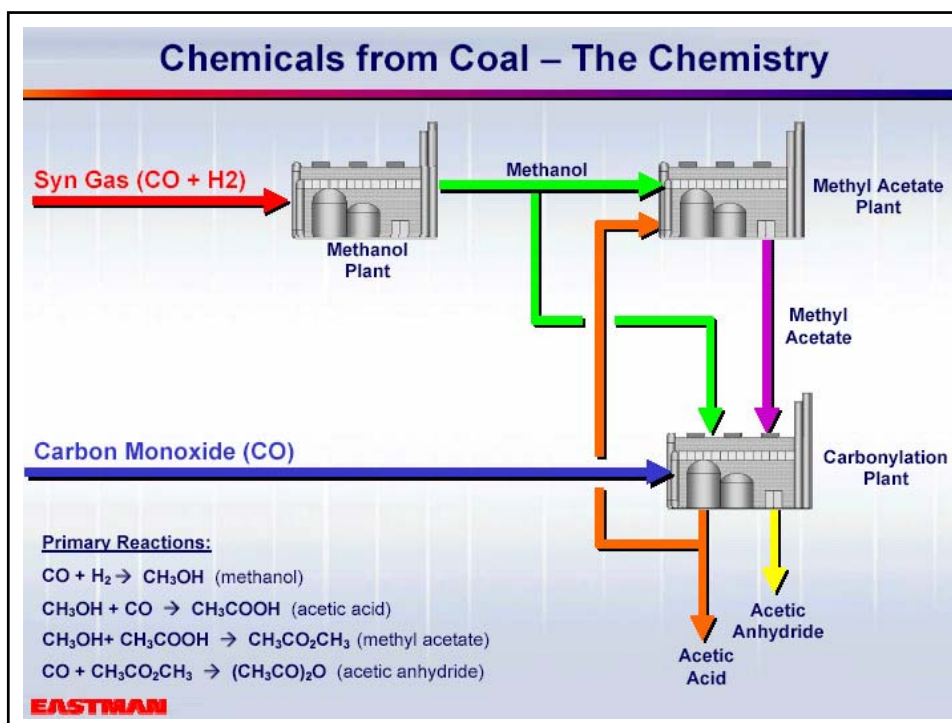
- **How can we educate enough qualified people? Are there sufficient resources for “human resources”?**

The Most Important Resource in Any Organization is the Human Resource.

- **What can we do?**
  - Use the present “excitement” about energy and the environment to attract the best young people into catalysis.
- **What do we want to tell DOE BES?**
  - We need adequate graduate student and post doc training funds. The day of the \$30k post doc is gone (or should be) average ~ \$50k.
  - Provide separate “Education Funds” for each project where the output is educational experiences.
  - Recruiting is not free, it takes time and money. Allow recruiting funds on proposals.
  - Help us bring in foreign students and post-docs!







## Coal

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Coal	Production			
Coal	Utilization	Gasification, Combustion, FT, CO Syngas Synthesis	Syngas synthesis, reactive separation, CO utilization	
Coal	Clean-Up	CO <sub>2</sub> , NO <sub>x</sub> reduction, S, Particulates	CO <sub>2</sub> NO <sub>x</sub> reduction chemistry	

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis	Total	Magnitude of minimum effort required for success over 25 years	
Coal	Production	3	0	0	3		
	Utilization (gasification)	3	2	2	7		
	Clean-Up (CO <sub>2</sub> , S,Part)	3	3	3	9		



## S. Overbury

- catalysts based on inexpensive metals (replace precious metals)
  - TM carbides for anodes in fuel cells
    - known activity for H<sub>2</sub> activation
    - metallic conductors
    - resistant to CO adsorption
    - but surface unstable in air
    - possibly high S tolerance
- New catalysts for fuel cells
  - Carbon catalysts active for selective S oxidation (H<sub>2</sub>S to S) but... possibly important role of impurities
  - useful for fuel reforming in front of fuel cells
- Novel ways to improve hetero catalyst longevity and selectivity
  - uranium oxide catalysts
    - resistant to Cl poisoning
    - active for catalytic combustion of chlorinated VOCs
    - competitive with Pt for combustion, but cheaper
  - cerium oxide supported metals
    - selective oxidation catalysts
    - reducible support alters properties of precious metal

## Natural Gas

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
NG	Production			
NG	Utilization	FT, other GTL, H <sub>2</sub> production	C-H bond activation	
NG	Clean-up	CO <sub>2</sub> reduction → HC's NO <sub>x</sub> reduction	CO <sub>2</sub> NO <sub>x</sub> reduction chemistry	

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
NG	Production	3	0	0	3		
	Utilization (GTL, H <sub>2</sub> )	3	2	2	7		
	Clean-up (CO <sub>2</sub> )	3	3	3	9		

## Oil

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Oil	Production			
Oil	Utilization	Catalytic combustion		
Oil	Clean-up	CO2 reduction ->HC's	CO2 NOx reduction chemistry	

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
Oil	Production	3	0	0	3		
	Utilization	3	2	2	7		
	Clean-up (CO2)	3	3	3	9		

## Nuclear

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Nuclear	Production			
Nuclear	Utilization	Electrocatalysis (H2, hydrocarbs)	CO2 reduction chemistry	
Nuclear	Clean-up	Electrosynthesis		

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
Nuc	Production	2	0	0	2		
	Utilization (electrocatal)	2	3	3	7		
	Clean-up (Rad, Cor.)	3	1?	3	7		

## Biomass

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Biomass	Production			
Biomass	Utilization			
Biomass	Clean-up			

- (A. Bell) Biomass for chemicals and fuels – Is it practical? How can catalysis be used to convert bio-derived feedstocks to chemicals and fuel components?

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
Biomass	Production	2	1	3	6		
	Utilization (ethanol,H <sub>2</sub> )	1	3	2	6		
	Clean-up (CO <sub>2</sub> , C )	1	3	1	5		

J. Dumesic

## Production of Energy and Chemicals from Renewable Biomass Resources

Catalytic context:

The past 50 years of catalysis research have addressed how to **add** functionality to non-renewable fossil fuel resources (e.g., partial oxidation)

Biomass-derived compounds, such as carbohydrates, have **excess** functionality (e.g., glucose = C<sub>6</sub>O<sub>6</sub>H<sub>12</sub>)

J. Dumesic

### Catalytic challenge:

To identify new catalytic processes that allow the effective utilization of renewable biomass-derived compounds by:

taking advantage of the high inherent functionality of these compounds

selectively removing the excess functionality of these compounds

### Basic science challenges for catalytic utilization of renewable biomass-derived compounds:

Taking advantage of the high inherent functionality of these compounds

Selective oxidation of specific -C-OH to -C=O

Selective polymerization reactions

Selectively removing the excess functionality of these compounds

Selective dehydration

Selective hydrogenation of specific C=C, C=O groups

Developing new materials that are stable under the high T, aqueous conditions needed to process these compounds

catalyst supports and active phases that do not sinter and are not leached into the aqueous environment

J. Dumesic

## S. Overbury

- Other chemical energy carriers besides H<sub>2</sub>
  - Gasoline is perfect fuel !
    - If use electricity to produce H<sub>2</sub> from H<sub>2</sub>O (“hydrogen economy”) why not use electricity to produce –(CH<sub>2</sub>)– from CO<sub>2</sub> and H<sub>2</sub>O ?
      - » H<sub>2</sub>O to H<sub>2</sub> (electrolytic or photolytic)
      - » (sequestered) CO<sub>2</sub> to CO by WGS
      - » CO +H<sub>2</sub> to –(CH<sub>2</sub>)– by FT
    - carbon neutral (ignoring electricity production)
- Challenges and opportunities in carrying out reactions at very low temperature
  - Au active for oxidation at room temperature
    - room temperature deodorants
    - passive pollution control (wall mounted domestic CO removal)

## Solar

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Solar	Production			
Solar	Utilization	Photocatalysis, Electrocatalysis	Electron transfer reactions	
Solar	Clean-up	Detox, Water purification		

- (A. Bell)How can catalysis contribute to the photo-electrochemical generation of H<sub>2</sub>?

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
Solar	Production (PV,photocat)	1	1	3	5		
	Utilization (electocat)	1	2	3	6		
	Clean-up	1	1	3	5		

# Hydrogen ? Fuel Cells?

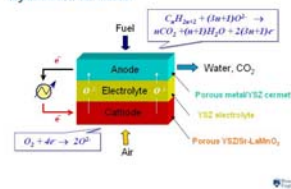
- (A.Bell) Can one find a substitute for Pt in fuel cells? What are the scientific challenges?

## Surface Chemistry and Catalysis have much to offer in Solid-State Electrochemistry.

R. Gorte

### Direct-Oxidation SOFC-

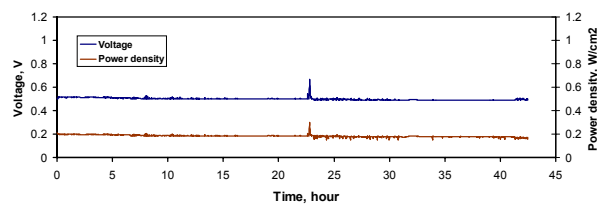
SOFCs can theoretically operate on hydrocarbon fuels



Upon heating in toluene at 700°C.



15%CoO2 25%Cu, 24um electrolyte, laminated cell, LSF, Heavy Naph 700 oC



## Clever ideas for H<sub>2</sub> production using electrochemistry:

R. Gorte

### Membrane reactors (Air Products, Ceramtec, etc.)

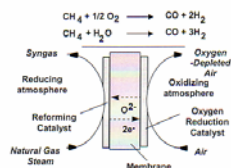


Figure 1. The conceptual ITM Syngas technology.

### Novel Electrolysis Concepts (LLNL)

“...system efficiency is up to 70% with respect to primary energy.”



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International Journal of Hydrogen Energy 28 (2003) 483–490



[www.elsevier.com/locate/ijhydene](http://www.elsevier.com/locate/ijhydene)

### A natural gas-assisted steam electrolyzer for high-efficiency production of hydrogen

Joel Martinez-Frias\*, Ai-Quoc Pham, Salvador M. Aceves

Lawrence Livermore National Laboratory, 7000 East Avenue, L-644, Livermore, CA 94551, USA

Received 8 March 2002; accepted 16 June 2002

## “Alloy” Catalysts for H<sub>2</sub> Production:

R. Gorte

### Pd-ZnO Methanol Reforming (PNNL)



Available online at [www.sciencedirect.com](http://www.sciencedirect.com)

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Applied Catalysis A: General 262 (2004) 19–28



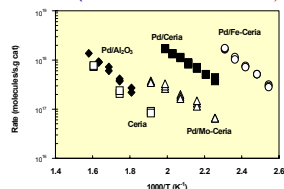
### Kinetic studies of methanol steam reforming over Pd/ZnO catalyst using a microchannel reactor

Chunshu Cao\*, Gordon Xia, Jamie Holladay, Evan Jones, Yong Wang

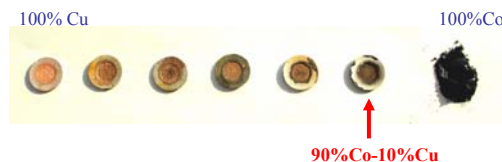
Pacific Northwest National Laboratory, 902 Battelle Boulevard, MSN, B2-41, Richland, WA 99352, USA

Received 1 September 2003; received in revised form 1 November 2003; accepted 10 December 2003

### Pd-Fe WGS (S. Zhao & R. J. Gorte, Catal. Lett., 92 (2004) 75)



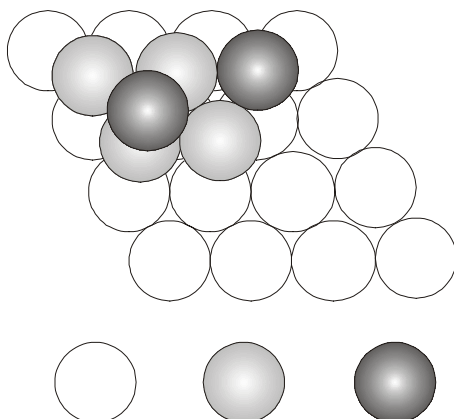
### Cu-Co Reforming Catalysts? (samples heated in CH<sub>4</sub> for 3 h at 800°C)





**Re<sub>4</sub>Pt<sub>2</sub> formed from Re<sub>2</sub>Pt(CO)<sub>12</sub> supported on Al<sub>2</sub>O<sub>3</sub> :  
CATIONIC PLATFORM FOR NOBLE METAL CLUSTER**

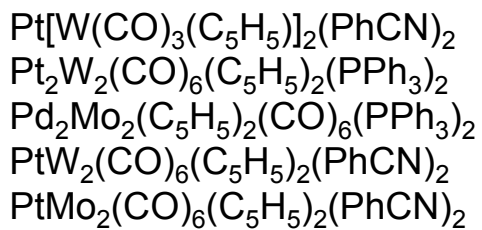
Bruce Gates



Oxygen      Rhenium      Platinum

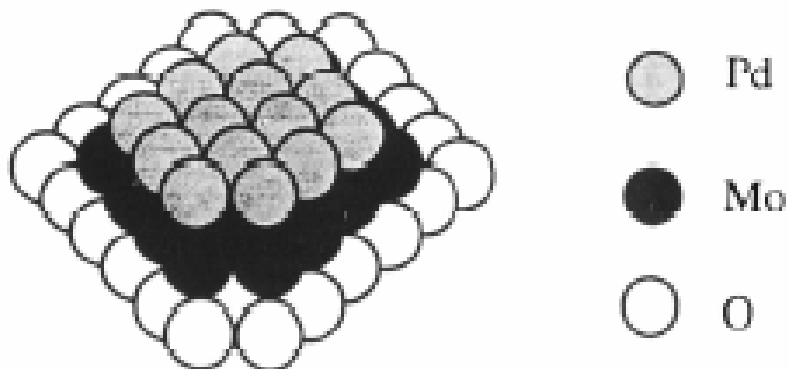
Fung, Kelley, Koningsberger, Gates, *J. Am. Chem. Soc.*, 119, 5877 (1997).

**BIMETALLIC PRECURSORS WITH  
OXOPHILIC AND NOBLE METALS**



Bruce Gates

### OXOPHILIC METALS PROVIDE SITE-ISOLATED NANO-SUPPORTS FOR NOBLE METALS



**Figure 9.** Simplified structural model of a bilayer consisting of molybdenum cations interacting with the MgO support and providing a platform for the highly dispersed palladium. According to this model, the molybdenum helps to maintain the dispersion of the palladium.

Kawi, Alexeev, Shelef, Gates, *J. Phys. Chem.* **99**, 6926 (1995).

Bruce Gates

### STABILIZATION OF NOBLE METALS BY DISPERSION ON NANOSUPPORTS

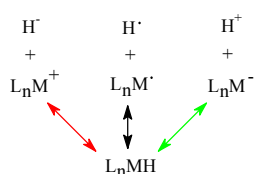
- OXOPHILIC METAL CATIONS BONDED TO SUPPORT  
PROVIDE NEST FOR DISPERSION OF  
NOBLE METAL
- SOME COMBINATIONS STABLE IN O<sub>2</sub> & in H<sub>2</sub> AT  
TEMPERATURES UP TO 400 °C
- MAY PROVIDE METHOD WITH SOME GENERALITY FOR  
STABILIZATION OF NOBLE METALS IN HIGH  
DISPERSIONS

Understanding the Energetics of Transition Metal Hydrides:  
 Its Central Role in Hydrogen Storage,  
 Hydrogen Separation and Purification,  
 Catalyst Design,  
 and Bio-Inspired Hydrogen Production/Utilization

Dan DuBois

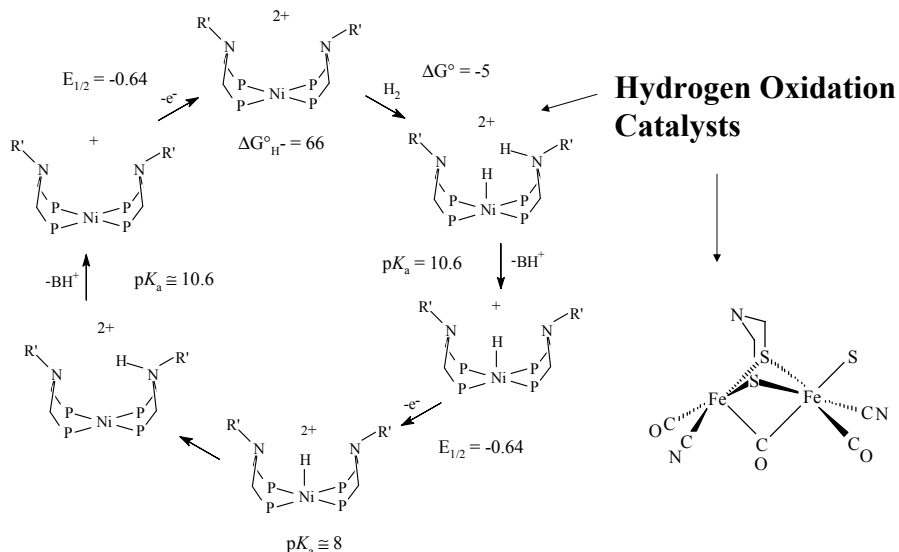
National Renewable Energy Laboratory

Types of M-H Bond Cleavage Reactions



Understanding the energetics of these three bond dissociation reactions provides the basis for a wide range of applications including hydrogen storage, catalyst design, hydrogen separation, and an understanding of the features affecting the energetics of hydrogenase enzymes.

At molecular scale energetics must be correct and physical pathways for proton-, hydride-, and electron-transfer must exist.

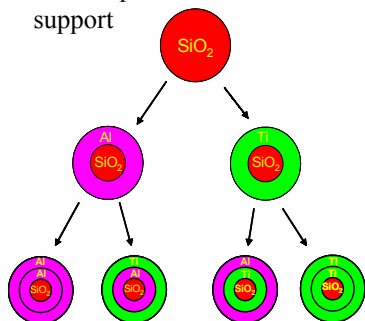


S. Overbury

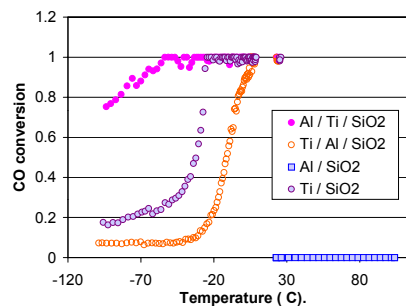
Novel ways to improve catalyst selectivity

Tailored layer-by-layer supports

- sequential layer growth on amorphous nanoparticles of non-porous  $\text{SiO}_2$  (Cabo-Sil)
- can use Ti, Zr, Al, Ge...
- D-P to put Au onto functionalized support



*activity for CO oxidation depends critically on surface of support*



## What else are we missing?

		Major Challenges in Catalysis	Basic Science Challenges	Where DOE is missing something
Other	Production			
Other	Utilization	electrosynthesis		
Other	Clean-up			

	(0,1,2,3)	Impact on US Economy In 2025	Likelihood Catalysis can Have a Major Impact by 2025	Impact on the Environment Of success in catalysis		Magnitude of minimum effort required for success over 25 years	
Other	Production Utilization (electrocatal) Clean-up						